



NASHUA® 327
Heavy Duty Foil Tape

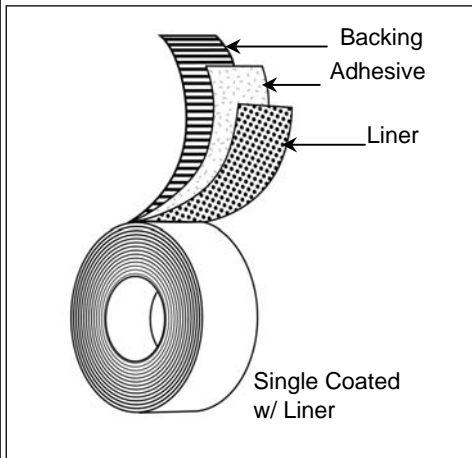
APPLICATIONS

- Duct joint sealing for low, medium, and high pressure HVAC systems.
- Sheet metal repairs.
- A general purpose repair tape for aluminum siding, storage buildings, flashing, gutters, awnings, and other applications.

FEATURES & BENEFITS

- Very aggressive adhesive stays pliable and resists releasing.
- Instant air and water-tight bond to sheet metal, duct wrap barriers, duct board, and flexduct.
- High tensile strength.
- Paintable backing.
- Complies with VOC requirements of SCAQMD Rule 1168
- **Contributes toward satisfying EA Credit 1 (Optimize Energy Performance) and EQ Credit 4.1 (Low Emitting Materials, Adhesives & Sealants) under LEED®.**

CONSTRUCTION



PRODUCT DESCRIPTION

Single-Coated w/Liner Construction

Backing:

- 2 mil Aluminum Foil - Printed

Adhesive:

- Butyl Rubber

Liner:

- White LDPE

Colors:

- Aluminum

TEST DATA

Test	Typical Value	Typical Value (Metric)	Test Method
Total Thickness	17 mils	431.80 μ	ASTM D 1000
Adhesion to Steel	200 oz./in.	21.89 N/cm	PSTC-1
Mastic Thickness	15 mils	1.64 N/cm	PSTC-1
Tensile Strength	16 lb./in.	28.02 N/cm	ASTM D 1000
Maximum Performance Temperature	200 F		

Recommended storage conditions: 40-60% Humidity, 60°F-80°F

**Products are not reviewed or certified under the LEED® Rating System. LEED® credit requirements cover the performance of materials in aggregate, the performance of individual products or brands. For more information on LEED®, visit www.usgbc.org/leed.

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