



# 398SA

## S P R A Y A D H E S I V E

**NASHUA®** 398SA  
Spray Adhesive - Low VOC

### APPLICATIONS

- Especially designed to bond polyethylene to itself, concrete block, and other hard to bond places.
- Ideal for bonding carpets.
- Ideal for securing labels.
- Bonds paper, cardboard, fabric, urethane foam, foil to metal, wood to itself, and a variety of other surfaces.

### FEATURES & BENEFITS

- Water-resistant bonds.
- Permanent or temporary bonds.
- High Shear.
- High Coverage.
- VOC compliant for California and OTC state regulations.



### PRODUCT DESCRIPTION

- Contains no methylene chloride.
- Application temp: 40-110F
- Lace spray pattern.
- Net wt. 12 oz Net Wt; 17 fluid oz.
- Bonding time: 8-10 seconds.
- Solvent odor.
- Color: Sprays white, dries clear.
- Shelf-life: One year from the date of manufacture.
- Extremely flammable.
- VOC Content <55%.

### Application Instructions

- Shake well before applying. Spray an even coat from a distance of 6-8 inches.
- For permanent bonds, spray both surfaces. Allow 1-2 minutes for tack to develop. Then bond with firm pressure.
- For temporary bonds, apply a light, even coat to one surface; allow tack to develop. Then bond with firm pressure.
- When finished spraying, turn can upside down and spray for 2 seconds to prevent nozzle from clogging.

The information presented herein was prepared at BERRY PLASTICS CORPORATION (25 Forge Parkway Franklin, MA 02038) by qualified technical personnel. To Berry's knowledge it is true and accurate. However, the information and recommendations are furnished for these products with the understanding that the purchaser or user, as the case may be, will independently determine that the product is suitable for the intended use, and that such use complies with all applicable federal, state and local laws and regulations. The data are submitted only for the user's information and consideration, and do not constitute a warranty of any kind (including but not limited to a warranty of merchantability or of fitness for a particular purpose), or a representation for which BERRY PLASTICS assumes any legal responsibility.